# BLUE BIRD VISION



# A heritage of looking ahead.

For 90 years, we've come to work every day with one common goal: to design, build, sell and service the world's finest school bus. That's what we do— no distractions, no competing priorities. We are heirs to a rich legacy, one of listening to our customers, embracing their needs, and delivering innovations that lead the market. We commit ourselves to four driving priorities— safety, quality, durability, and serviceability. We embody the interests of every child that rides us, every driver that drives us, every service technician that services us and every district that buys us. More than a business, this work is our heritage, and we have been at it since 1927— *that's purpose driven*.

Because Blue Bird is purpose driven to listen and respond, our school buses are purpose built to set the highest standards across all key performance metrics of this demanding market. We singularly focus on engineering and manufacturing school buses. Our chassis are purpose built exclusively for school bus applications, so we don't have to compromise to accommodate trucks or recreational vehicles.

Our **Vision** is a vivid example. Its proven bus design provides exceptional driver visibility and maneuverability. It shares many body parts with the Blue Bird All American, resulting in a reduction in parts and service complexity. Cockpit ergonomics enable drivers to effortlessly transfer between the Blue Bird Vision and All American buses without having to learn a new layout for school districts with mixed fleets— **that's purpose built**.

We are committed to reducing your total cost of ownership. From chassis to body to cockpit, Blue Bird's Vision is a winner: a purpose-built school bus from a purpose-driven company that is clearly best-in-class.

	GOOD	BETTER	BEST
Fuel Economy			<b>✓</b>
<b>Turning Radius</b>			1
Visibility			1
<b>Cockpit Ergonomics</b>			1
Standard Alternator Output			✓
<b>DEF Reservoir Capacity</b>			1
Standard Colorado Rack Test Compliance			✓
Serviceability			<b>4</b>
Paint Warranty			✓



# THE MOST POWERTRAIN OP

Blue Bird offers the most powertrain options and fuel choices on the market, and our Vision school bus is no exception! This product comes in any fuel type you may require to meet your specific needs. Let the experts at your local Blue Bird dealer help you determine the Vision product that is best suited for you. Visit our site at www.blue-bird.com to find your local dealer today!

### **DIESEL** Available with Multiple Powertrain Options



Blue Bird's Vision Diesel buses come with our unwavering commitment to passenger safety, durability, service and support - including our dedicated team of Field Service Engineers focused exclusively on school bus operations.

Our Vision Diesel buses offer a variety of powertrain options, so that you can choose the combination of engine and transmission that best suits your needs.

# **CNG** The Best Type-C Option for Compressed Natural Gas



In addition to its top-ranked performance with the Vision school bus, Blue Bird has been producing CNG buses for over 25 years with its All-American school bus. We've leveraged this vast experience and our exclusive, proven partnerships to produce the best Type C CNG bus: the new Blue Bird Vision CNG.

Blue Bird has taken what we've learned about the all-important positioning and protection of CNG cylinders in All-American buses, and applied this proven CNG design to our Vision.

# **TIONS AVAILABLE**









### **GASOLINE** Our Lowest-Acquisition Cost Leader

The Blue Bird Vision Gasoline bus gives you many of the benefits of propane or CNG buses (including emissions reduction) at a more affordable cost. Its acquisition cost is also significantly less than a diesel purchase. Plus, Blue Bird is the only manufacturer to offer a gasoline-powered Type-C school bus.

Many commercial duty customers are migrating to lower cost, spark-ignited powertrains, such as the one that powers our gasoline bus, because they **cost less to maintain.** 



### PROPANE The Industry's Best Selling Alternative Fuel School Bus

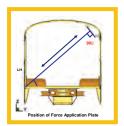
Blue Bird has produced nearly 10,000 propane buses\*. Our exclusive, proven partnership with Ford and ROUSH CleanTech has delivered a product that has yielded incredible fuel and maintenance cost savings to our customers.

When it comes to total cost of ownership, the Blue Bird Vision Propane has proven, time and time again, to be the clear winner! If you haven't tried Propane yourself, be sure to call your local dealer for a test drive, and to see how much you can save!



# **SAFETY**

At Blue Bird, added safety is not an option. It is a standard. We take no shortcuts because at the end of the day, your children's safety is our business. This core value was at the forefront when we redesigned the new Vision. From our standard Colorado Rack Test compliance, to our best-in-class cockpit visibility, the highest level of safety is engineered into every Blue Bird bus and is at the foundation of everything we do.



# Standard Colorado Rack Test Compliance

The Vision adequately meets Colorado Rack Test rollover specification in its standard configuration, not as an option like the competition. This highlights the strength of the core bus design.



#### **Passenger Safety Cage**

Blue Bird's custom designed one-piece roof bow system ensures safe student transportation with an exceptionally strong structure. This safety cage is the backbone of our solid bus design.



#### **Fuel Tank Between Frame Rails**

All fuel tanks are strategically mounted between the frame rails for combined safety and durability. This also helps improve the traction of the drive axle.



#### **Optional Adjustable Pedals**

Adjustable pedals enable bus drivers to modify the orientation of the controls to fit their unique body sizes, ensuring an individualized fit that is optimal for the driver.



**Rub Rail Protection** 

The top 3 rub rails are fully mounted above the floor level, providing additional structural rigidity and protection for passengers.



#### **Less Engine Noise**

Additional insulation in the engine compartment is available, which provides quieter operation, making it easier for drivers to hear the children.



#### **Exceptional Driver Visibility**

The Vision provides exceptional forward visibility and unique mirror systems that improve driver awareness and increase the safety of children around the bus.



#### **Best-In-Class Turning Radius**

Superior maneuverability limits the infringement on surrounding lanes of traffic when turning corners, and it also virtually eliminates the need to back up the bus in tight cul-de-sacs.



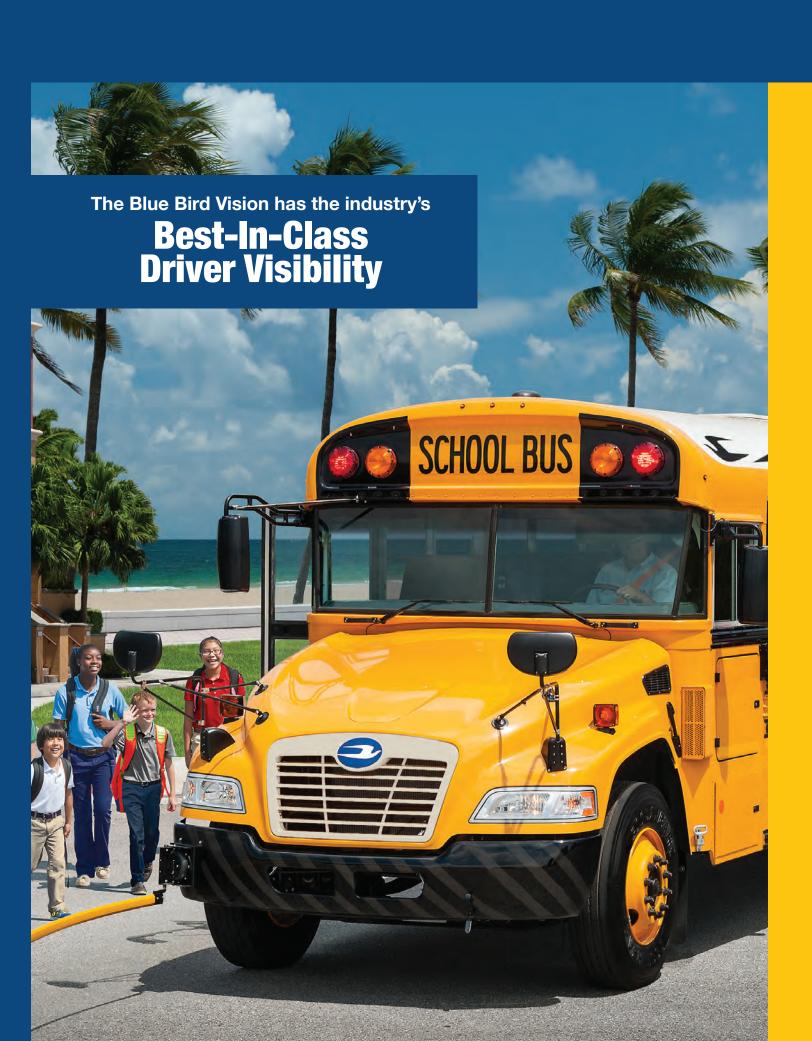
#### **Industry's Largest Bumpers**

The Vision's front bumper is the largest in the school bus industry. At 15" tall on both corners and 25% larger than the other school bus makes, it provides added protection and safety.



#### **E-Z Light Check System**

Blue Bird's E-Z Light Check System allows drivers to check all lights, which is outlined in CDL requirements, with the flip of a switch.



# **QUALITY & DURABILITY**

At Blue Bird, quality and durability have always been of paramount importance. That is why over 200,000 of the buses that we've manufactured since our founding in 1927 are still on the road. We pay attention to the details that deliver performance, continually exploring how a product can be improved. It's part of Blue Bird's continuous improvement culture. And it's this steadfast culture that delivers the innovation and robust design featured on the Vision.



#### **Ergonomic Driver's Cockpit**

The cockpit has been specifically designed to comfortably fit virtually andy body size. The cockpit instrument panel is redesigned to match the Blue Bird All American for seamless driver transition.



#### **Most Fuel Efficient Engines**

Blue Bird strives to help fleets save money with the industry's most fuel efficient and EPA compliant engines from Cummins, and a propane autogas offering from ROUSH CleanTech and Ford.



#### **Wide Entrance Door**

With today's students transporting larger backpacks, sports equipment and musical instruments, the wide entrance door better accommodates bulky carry-on items.



#### 5-Year, Unlimited-Mile Paint Warranty

Blue Bird offers the industry's best paint warranty to back our unrivaled paint durability and gloss retention, enabled by a unique paint formula that surpassed extensive testing.



#### **Improved Window Seals**

Our best-in-class Blue Bird E-Z windows feature a redesigned top seal, with a felt seal on the upper and lower sash, and an enhanced lock rail. This new design allows for ultra-smooth operation.



#### **Highest Standard Alternator Output**

Our 240-amp alternator is the highest amp alternator offered as standard equipment on a school bus, providing additional capacity to power electrical components and accessories.



#### **Enhanced Defrost Air Flow**

This feature is engineered to keep the higher section of the windshield clean for increased visibility in inclement weather.



#### Floors Secured by Screws

The flooring is attached with screws, providing a more secure attachment method than nails, which are used by the competition.







#### **DIESEL VISION CHASSIS**



#### **PROPANE-POWERED VISION CHASSIS**



### **Exclusive Purpose-Built Chassis**

Blue Bird's exclusive purpose-built chassis, specifically designed for bus applications, blends 90 years of our finest innovation with unmatched value. From our fuel tank, which is strategically mounted between the frame rails, to our enhanced overall serviceability, our purpose-built chassis is a hallmark of our commitment to deliver the industry's most durable buses.

# **SERVICEABILITY**

The Blue Bird Vision was designed with ease of serviceability in mind. The Vision improves a service technician's accessibility and speed for performing routine maintenance and repairs. From our enhanced service doors and easily accessible engine compartments, to a redesigned headlight system that's easier to work with, the Vision provides service technicians with greater efficiency. Blue Bird also took it a step further by designing our Vision and All American product lines to include parts commonality. All of these variables combined further help to reduce your total cost of ownership. Top it off with Blue Bird's superior technical training programs, and you have a winning combination.



#### **New Low-Maintenance Headlights**

Headlights with integrated turn signals and clear lens technology make regular maintenance and beam alignment easier than ever.



#### **Spacious Engine Compartment**

Intuitive routing of exhaust and cooling system components, with increased engine compartment space, allows for easy access to perform engine maintenance.



#### Easy-to-Service Electrical

Our multiplex wiring system provides positive locking body electrical terminals, which enables reliable connections that allows for quick and easy maintenance.



#### **Proven Body Design**

The Vision has parts commonality with the Blue Bird All American, resulting in a reduction in parts and service complexity.



#### **Industry's Largest DEF Tank**

Our standard 15-gallon diesel exhaust fluid (DEF) tank is the industry's largest DEF tank offered. Refills are strategically timed with regular maintenance intervals.



#### **Easy-to-Service Stepwells**

Blue Bird's stepwells are bolted in, allowing for easier replacement in the event of damage. Competitors' stepwells are welded in the bus.



#### **Zero-Maintenance Fasteners**

Blue Bird's Huck-Spin® fasteners will never require re-torquing throughout the life of the vehicle. This is just one more way Blue Bird helps reduce standard maintenance.



#### **Low-Cost Windshield Replacement**

This 4-piece design enables a simple change of just the damaged section of glass in the event of a chip or crack. This feature is much less expensive than replacing an entire one-piece windshield.



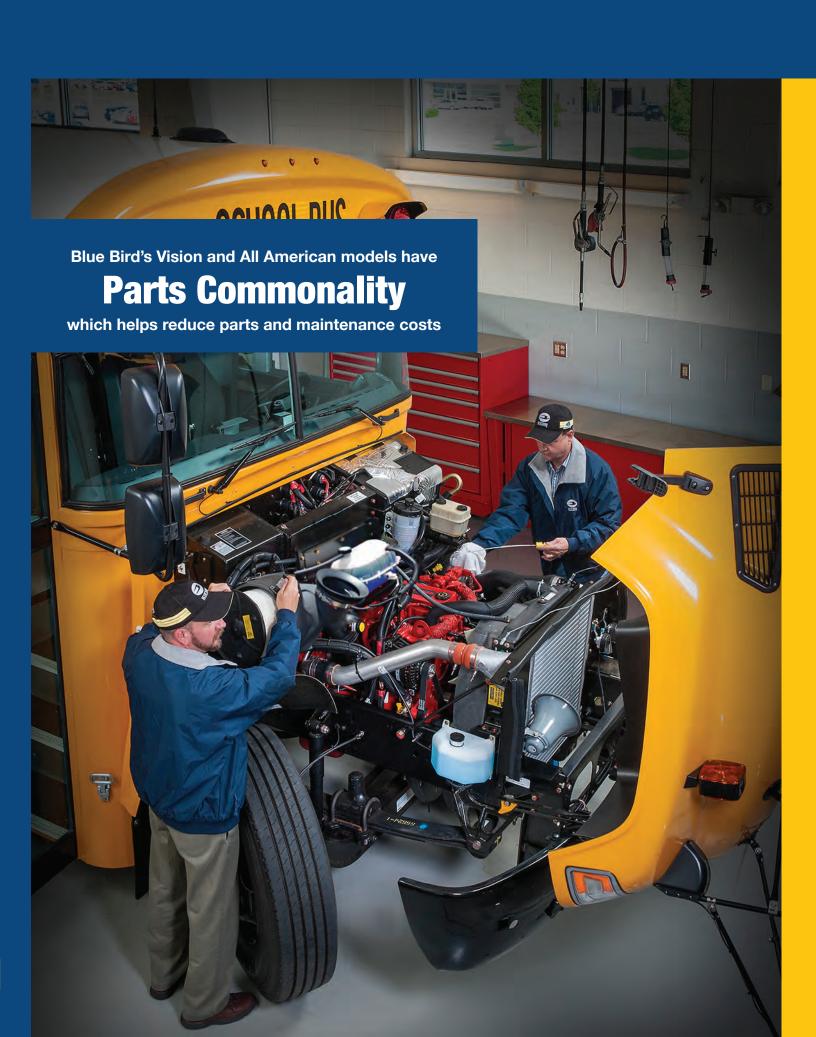
#### **Factory Trained Technicians**

Blue Bird maintains a tradition of leading the school bus industry in both quantity and quality of technical training offered to our customers.



#### **Expansive Dealer & Service Network**

Over 230 dealers and affiliated service centers are available throughout North America.



# **ENGINE OPTIONS**

# **CUMMINS ENGINE**

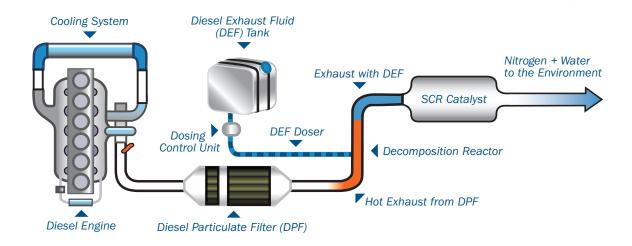




Blue Bird works closely with Cummins, an industry-leading engine manufacturer, to develop unique and proprietary engine and driveline configurations specifically designed for our Blue Bird school buses. This means you receive a bus that is custom tailored to deliver the best combination of horsepower, torque, reliability, durability and fuel economy while meeting emission standards.

- Certified to meet the latest near-zero NOx and PM emissions levels as well as the latest GHG requirements.
- Aftertreatment System utilizing a Diesel Particulate Filter (DPF)and Selective Catalytic Reduction (SCR) technology virtually eliminates NOx
- On-Board Diagnostic instruments added in 2013 continuously monitor the performance of the emissions system, which alerts the drivers and service technicians to important notifications.
- In addition to the B6.7, Blue Bird also offers the Cummins V5.0, which can improve your Total Cost of Ownership in many ways:
  - Lowest Cost Diesel Engine Offering
  - Improved Fuel Economy
  - Improved Ease of Maintenance



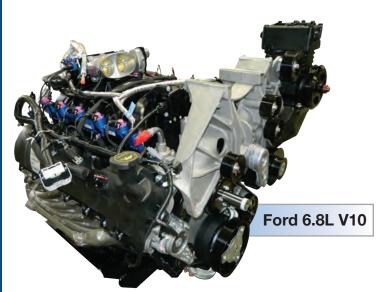


#### **Proven SCR Technology**

**Cummins V5.0** 

Here is how SCR works: when NOx exhaust gas travels toward the SCR system, it is injected with diesel exhaust fluid (DEF), which reacts with the catalyst. That reaction breaks the NOx emissions down into harmless nitrogen and water vapor—pure, natural components of the air we breathe. The nitrogen and water vapor then pass harmlessly through the tailpipe. SCR is a proven emissions solution that works.

# FORD AND ROUSH CLEANTECH ENGINE Propane, Gasoline and CNG



Peace-of-mind is standard with a 5-year, unlimited-mile warranty on the Ford engine, Ford transmission and entire fuel system.

Blue Bird's exclusive relationships with Ford and ROUSH CleanTech deliver the best school buses in the industry. With propane being the fastest growing school bus segment, districts are experiencing huge savings with reduced operating costs. As the clear leader in alternative fuels, with more than 6 times the number of these buses on the road than all other makes combined, Blue Bird is excited to offer this powertrain and fuel system by Ford/ROUSH CleanTech in Gasoline and CNG, as well as Propane!

- Powerful Ford three-valve 6.8L V10 engine delivers 320 horsepower and 457 lb-ft of torque and is 100% EPA and CARB compliant
- The Ford engine and transmission are utilized in more than 1 million vehicles and have proven to be reliable and durable workhorses
- Maintenance is easy with the same powertrain in our Propane, CNG and Gasoline options available in our Vision models
- Engines are up to 50% quieter than diesel engines
- Offers excellent cold-weather start performance with no pre-heating of the engine or fuel additives required- our propane buses have been proven to start in temperatures as low as -40°F!

### **Propane Autogas**

Propane autogas engines offer two calibration configurations to match your performance and efficiency needs. Plus, you can change the calibrations anytime at your local dealer, should your needs change during the life of your vehicle.



### **CNG**

Weighing in at 275 lbs. lighter than the competition, the powertrain of the Vision CNG is the lowest weight available on a Type C CNG bus. Its lighter powertrain and smaller tanks give Blue Bird a real fuel economy advantage.



### Gasoline

The Ford 6.8L V10 spark-ignited engine has a long history of success. For over two decades, Ford has used modular engines, including the 6.8L, and they have proven their durability and reliability in the commercial truck market year after year.



# **TRANSMISSIONS**

# **ALLISON® PUPIL TRANSPORT SERIES™**



It's a big responsibility to ensure the safety of school children. That's why Allison Transmission revolutionized school bus transportation decades ago when we introduced our fully automatic transmissions to school bus drivers and fleets who know the importance of safety on the road.



FuelSense® is a set of calibration options consisting of unique packages of software and electronic controls that improves fuel economy. Your fleet could **realize fuel savings of up to 20%** and still get the ease of operation and the dependability you expect from an Allison.

FuelSense®	FuelSense <sup>®</sup> Plus <sup>™</sup>	FuelSense <sup>®</sup> Max <sup>™</sup>
5th Generation Controls	5th Generation Controls	5th Generation Controls
EcoCal	EcoCal	EcoCal
Dynamic Shift Sensing	Dynamic Shift Sensing	Dynamic Shift Sensing
	Neutral at Stop	Neutral at Stop
		Acceleration Rate Management



#### **SPECIFICATIONS - ALLISON 2000 PTS**

Torque	Up to 660 lb-ft [895Nm]	
Operating Weight GVW	33,000 lbs [14,969 kg]	
Dry Weight	330 lbs [150 kg]	
Oil Capacity	Approx. 14.8 quarts [14 liters]	
Compatible With	Cummins® B6.7 and V5.0 Diesel Engine	
	·	

#### **SPECIFICATIONS - ALLISON 3000 PTS**

			000
Torque		Up to 950 lb-ft [1288Nm]	
Operating \	Veight GVW	33,000 lbs [14,969 kg]	
Dry Weight		535 lbs [243 kg]	
Oil Capacit	/	Approx. 29.5 quarts [28 liters]	
Compatible	With	Cummins® B6.7 Diesel Engine	

### **EATON® PROCISION™**



The all-new Procision dual-clutch automatic transmission offers great low-speed maneuverability, fuel economy and more. With a fluid change interval of **10 years, 150,000 miles**, it is possible that **you may never have to service a Procision transmission**\*! Plus, the Procision comes with a **standard 5-year, unlimited-mile warranty**, giving you peace-of-mind.

#### SPECIFICATIONS - EATON PROCISION

Torque	Up to 660 lb-ft [895Nm]	
Operating Weight GVW	33,000 lbs [14,969 kg]	
Dry Weight	364 lbs [165 kg]	
Oil Capacity	Approx. 12.6 quarts [12 liters]	
Compatible With	Cummins® B6.7 Diesel Engine	





**The Proven Ford Powertrain Solution** 

## **FORD® 6R140**

The Ford 6R140 Transmission design is capable of increasing torque demand in many vehicle applications. This ensures best possible fuel economy is delivered to all customers. It is purpose-built to exact application torque requirements while achieving minimum frictional losses. The proven powertrain combination of the Ford 6.8L engine and Ford 6R140 transmission comes with a **standard 5-year, unlimited-mile warranty.** 

#### **SPECIFICATIONS - FORD 6R140**



Torque	Up to 750 lb-ft [1017Nm]	
Operating Weight GVW	33,000 lbs [14,969 kg]	
Dry Weight	310 lbs [141 kg]	
Oil Capacity	Approx. 14.5 quarts [14 liters]	
Compatible With	Ford 6.8L Propane/Gasoline Engine	

#### **VISION DIESEL** TECHNICAL SPECIFICATION HIGHLIGHTS

**CAPACITY** Multiple floor plans available

with passenger seating up to 78

96" **EXTERIOR WIDTH** 

**INTERIOR WIDTH** 90 3/4"

**AISLE WIDTH** Varies by floor plan

**SKIRT LENGTH** 16 1/4", 19 3/4", 25 3/4"

**INTERIOR HEIGHT** 77"

**OVERALL HEIGHT** 121" - 128"

**WHEELBASE** 169" / 189" / 217" / 238" / 252"/

273" / 280"

**OVERHANG** 45" front overhang with standard

steel bumper. Rear overhang varies by body length/wheelbase

**FUEL TANK** Standard 60-gallon, optional

100-gallon located between frame rails in rear overhang 45-gallon for 169" wheelbase

**ENTRANCE DOOR** 27" wide x 78" high/double

electric outward opening

**REAR DOOR** 37" wide x 52" high

**TIRE SIZE** 11R22.5 (G) all-position radials **TRANSMISSION** Allison® 2500 PTS - 5 speed automatic

Eaton® Procision™ - 7 speed automatic

Allison® 3000 PTS - 5 speed automatic

Cummins® B6.7, 200-260 hp **ENGINE** 

Cummins® V5.0, 220 hp

**ALTERNATOR** 240, 270, and 320 amps with 12 volts

**BRAKES** 4-wheel hydraulic disc brakes with

4-channel antilock brake system; Air drum and air disc brakes available

**SUSPENSION** Soft ride front leaf spring suspension

(Rating varies by capacity); Two-stage steel leaf rear spring suspension system (rating varies by capacity); Air suspension

available

**STEERING** Tilt & telescoping steering column

**FRONT AXLE** Front axle (rating varies by capacity)

**REAR AXLE** Rear axle with hypoid, single

> reduction gears with broad range of ratios available to optimize powertrain performance (rating varies by capacity)

WHEEL CUT

**GVWR** Up to 33,000 lb.

### **VISION PROPANE** TECHNICAL SPECIFICATION HIGHLIGHTS

**CAPACITY** Multiple floor plans available with passenger seating up to 78

**EXTERIOR WIDTH** 

INTERIOR WIDTH 90 3/4"

**AISLE WIDTH** Varies by floor plan SKIRT LENGTH 16 1/4", 19 3/4", 25 3/4"

INTERIOR HEIGHT 77"

**OVERALL HEIGHT** 121" - 128"

**WHEELBASE** 169" / 189" / 217" / 238" / 252"/

273" / 280"

**OVERHANG** 45" front overhang with standard

steel bumper. Rear overhang varies by body length/wheelbase

Standard (usable) 67-gallon, optional **FUEL TANK** 

93-gallon located between frame rails in rear overhang, 47-gallon for 169" wheelbase

**ENTRANCE DOOR** 27" wide x 78" high/double

electric outward opening

**REAR DOOR** 37" wide x 52" high TRANSMISSION Ford® 6R140 - 6 speed automatic

**ENGINE** Ford® 6.8L with ROUSH CleanTech

Liquid Propane Autogas Fuel System,

320 hp

**TIRE SIZE** 11R22.5 (G) all-position radials

**ALTERNATOR** 240, 270, and 320 amps with 12 volts

**BRAKES** 4-wheel hydraulic disc brakes with

4-channel antilock brake system; Air drum and air disc brakes available

**SUSPENSION** Soft ride front leaf spring suspension (Rating

varies by capacity); Two-stage steel leaf rear spring suspension system (rating varies by

capacity); Air suspension available

**STEERING** Tilting & telescoping steering column

**FRONT AXLE** Front axle (rating varies by capacity)

**REAR AXLE** Rear axle with hypoid, single

reduction gears with broad range of ratios available to optimize powertrain performance (rating varies by capacity)

WHEEL CUT 50°

**GVWR** Up to 33,000 lb.

#### **VISION GASOLINE** TECHNICAL SPECIFICATION HIGHLIGHTS

**CAPACITY** Multiple floor plans available

with passenger seating up to 78

**EXTERIOR WIDTH** 

96"

**INTERIOR WIDTH** 

90 3/4"

**AISLE WIDTH** 

Varies by floor plan

**SKIRT LENGTH** 

16 1/4", 19 3/4", 25 3/4"

**INTERIOR HEIGHT** 

77"

**OVERALL HEIGHT** 

122" - 128"

**WHEELBASE** 

189" / 217" / 238" / 252"/

273" / 280"

**OVERHANG** 

45" front overhang with standard steel bumper. Rear overhang varies by body length/wheelbase

**FUEL TANK** 

Standard 60-gallon, optional 100-gallon located between

frame rails in rear overhang

**ENTRANCE DOOR** 

27" wide x 78" high/double electric outward opening

**REAR DOOR** 

37" wide x 52" high

TRANSMISSION Ford® 6R140 - 6 speed automatic

**ENGINE** Ford® three-valve 6.8L V10 Gasoline, 320 hp

**TIRE SIZE** 11R22.5 (G) all-position radials

**ALTERNATOR** 240, 270, and 320 amps with 12 volts

**BRAKES** 4-wheel hydraulic disc brakes with

> 4-channel antilock brake system; Air drum and air disc brakes available

**SUSPENSION** 

Soft ride front leaf spring suspension (rating varies by capacity); Two-stage steel leaf rear spring suspension system

(rating varies by capacity); Air

suspension available

**STEERING** 

Tilt & telescoping steering column

**FRONT AXLE** 

Front axle (rating varies by capacity)

**REAR AXLE** 

Rear axle with hypoid, single reduction gears with broad range of ratios available to optimize powertrain

performance (rating varies by capacity)

WHEEL CUT

50°

**GVWR** 

Up to 33,000 lb.

### **VISION CNG** TECHNICAL SPECIFICATION HIGHLIGHTS

**CAPACITY** Multiple floor plans available

with passenger seating up to 78

**EXTERIOR WIDTH** 96"

**INTERIOR WIDTH** 90 3/4"

**AISLE WIDTH** Varies by floor plan

SKIRT LENGTH 25 3/4"

**INTERIOR HEIGHT** 

122" - 128" **OVERALL HEIGHT** 

**DIMENSIONS** Front Overhang 46" **WHEELBASE** 217"/ 252"/ 273"/ 280"

**OVERHANG** Rear Overhang varies by body length

**FUEL CAPACITY** SAE Type III Composite wrapped

77"

aluminum located outboard of frame within wheelbase and inboard of frame

in rear overhang

SCF@ GGE WB Body Model 70F/3600psi DGE 217" 53 2508/2610 6554 47 252" 56.5 6968 50 3011 273" 3303/3310 7692 55 62 280" 3507 7692 55 62

**FUEL FILL** Left and right fuel fill forward of rear axle

ENTRANCE DOOR 27" wide x 78" high/double door

**REAR DOOR** 37" wide x 52" high

TRANSMISSION Ford® 6R140 - 6 speed automatic

**ENGINE** Ford® three-valve 6.8L V10 CNG fuel

system, approximately 269 hp

**TIRE SIZE** 11R-22.5 (G) all-position radials

**ALTERNATOR** Available in 240, 270, and 320 amps

with 12 volts

**BRAKES** 4-channel antilock brake system; hydraulic

disc, air drum and air disc brakes available

SUSPENSION Soft ride front leaf spring suspension

(rating varies by capacity);

Air suspension available

**STEERING** Tilting & telescoping steering column **FRONT AXLE** Front axle (rating varies by capacity)

**REAR AXLE** Rear axle with 6.17 hypoid single

reduction gears

WHEEL CUT 50°

**GVWR** Up to 33,000 lb.

# **SERVICE AND SUPPORT**

At Blue Bird, we recognize that your new bus purchase is just one part of the equation. The North American Blue Bird Dealer Network, backed by the knowledgeable Blue Bird Parts and Service Team, has you covered for the life of your bus. The local parts, service, warranty, and genuine school bus expertise you need are readily available at hundreds of North American full-line dealers and dealer-authorized service centers.

- Over 230 dealers and affiliated service centers throughout North America
- Unlike other makes, we have a dedicated team of Field Service Engineers that solely focus on school bus operations
- Dedicated technical trainers provide dealer and service technician training classes each year
- Blue Bird has a state-of-the-art training facility located at Blue Bird's headquarters in Fort Valley, Georgia
- Blue Bird Field Service Representatives utilize their years of experience to provide quick and accurate technical support to our Blue Bird Dealer Network
- Expert representatives are available to provide telephone, online and on-site support



Blue Bird carries one of the largest and most complete bus parts inventories in the industry, ensuring quick delivery to reduce downtime. Your local full-line, full-service Blue Bird dealer is your one-stop source for OEM and aftermarket parts, including parts and accessories for other brands of buses. Blue Bird stocks the parts you need with the leading component brands you trust— at industrycompetitive prices.



#### **Comprehensive Technical Training**

Blue Bird provides dozens of dealer-hosted and factory-hosted technical training classes each year. This comprehensive training covers information and proper usage of your new bus!



#### **Top-Quality Parts**

Blue Bird's extensive selection of top-quality parts is part of our promise to deliver exceptional quality, reliability and convenience to our customers.



#### **Access Important Documents Online**

Access the current Driver Handbook, Service Manual and other technical references online at Blue Bird Vantage™our online portal! You can access the website at vantage.blue-bird.com or by



scanning the QR code with your smartphone. For additional information, please contact your local dealer.



#### **Blue Bird's Parts Distribution Center**

Blue Bird's facility, located in Delaware, Ohio, includes over 1.4 million cubic feet of climate-controlled and highly-automated space, housing over 30,000 items.





Specifications, features, illustrations and equipment shown in this brochure are based upon the latest available information at the time of printing. Although descriptions are believed to be correct, accuracy cannot be guaranteed. Blue Bird Body Company reserves the right to make changes at any time without notice. Some features mentioned herein are not available in all models. Please see your Blue Bird Dealer for details. Blue Bird Body Company does not represent or warrant that its products are fit for a particular purpose. Purchaser must independently determine the suitability of the Blue Bird products for their particular application. All images contained herein are either owned by Blue Bird Body Company or used under a valid license. All trademarks used herein are registered trademarks of Blue Bird Body Company. It is a violation of federal law to reproduce these images without express written permission from Blue Bird Body Company.SB-VISBROCHURE-0716© 2016 Blue Bird Corporation